

EPOXYPRIMER

Version 3

Print Date 13/12/2004

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product information**

Product name : EPOXYPRIMER
 Product code : L0290107
 Company : Lechler SpA
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 22100 Como
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In order to get more information and in case of emergencies please address to Lechler Group Security Office. (Tel. +39-031-586.301).

: Tel. +39-031-586301
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Dual compound enamel - finish coat

Hazardous components :

Components	CAS-No.	EEC-No.	Symbol(s)	R-phrase(s)	Concentration [%]
Triphenyl Phosphite	101-02-0	015-105-00-7	Xi, N	R36/38, R50/53	>= 0,5 - < 1
Xylene	1330-20-7	601-022-00-9	Xn	R20/21, R38, R10	>= 12,5 - < 20
Diacetone Alcohol	123-42-2	603-016-00-1	Xi	R36	>= 1 - < 3
Monopropylene Glycol Methyl Ether	107-98-2	603-064-00-3		R10	>= 7 - < 10
Epoxy Resin (number average molecular weight <700)	25068-38-6	603-074-00-8	Xi, N	R43, R36/38, R51/53	>= 10 - < 12,5
Solvent Naphtha, Light Aromatic	64742-95-6	649-356-00-4	Xn, N	R37, R51/53, R10, R66, R67, R65	>= 1 - < 3
Mixture Zinc phosphate / Zinc oxide (CAS 7779-90-0 / 1314-13-2)			N	R51/53	>= 1 - < 3

3. HAZARDS IDENTIFICATION

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Harmful

Hazardous components : XyleneEpoxy Resin (number average molecular weight <700)1,2,4-trimethylbenzene

R-phrase(s) :

Flammable.

Harmful by inhalation and in contact with skin.

Irritating to eyes and skin.

May cause sensitization by skin contact.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

S-phrase(s) :

Do not breathe spray.

Avoid contact with skin.

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Wear suitable protective clothing and gloves.

Exceptional labelling of special preparations :

Contains epoxy constituents. See information supplied by the manufacturer.

4. FIRST AID MEASURES

- General advice : When symptoms persist or in all cases of doubt seek medical advice. Never give anything by mouth to an unconscious person.
- After Inhalation : Remove to fresh air.
Keep patient warm and at rest.
If breathing is irregular or stopped, administer artificial respiration.
If unconscious place in recovery position and seek medical advice.
- After Skin contact : Take off all contaminated clothing immediately.
Wash skin thoroughly with soap and water or use recognized skin cleanser.
Do NOT use solvents or thinners.
Put shower on working place
- After Eye contact : Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.
Remove contact lenses.
Seek medical advice.
Put eye-washer on working place
- After Ingestion : If accidentally swallowed obtain immediate medical attention.
Keep at rest.
Do not induce vomiting.

5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Keep containers and surroundings cool with water spray.

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- Extinguishing media which must not be used for safety reasons : Do NOT use water jet.
- Specific hazards during fire fighting : As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10).
Exposure to decomposition products may be a hazard to health.
Cool closed containers exposed to fire with water spray.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Wear self contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

- Environmental precautions : Try to prevent the material from entering drains or water courses.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Clean with detergents. Avoid solvents.
Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
- Additional advice : Refer to section 15 for specific national regulation.

7. HANDLING AND STORAGE

Handling

- Safe handling advice : Avoid exceeding of the given occupational exposure limits (see section 8).
Use only in area provided with appropriate exhaust ventilation.
Avoid contact with skin, eyes and clothing.
Smoking, eating and drinking should be prohibited in the application area.
Avoid inhalation of vapour or mist.
For personal protection see section 8.
Thoroughly mix before using
After using, store in a well-sealed container
- Advice on protection against fire and explosion : Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits.
When transferring from one container to another apply earthing measures and use conductive hose material.
No sparking tools should be used.
The product should only be used in areas from which all naked lights and other sources of ignition have been excluded.
No smoking.

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Storage

- Requirements for storage areas and containers : Observe label precautions.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.
Electrical installations / working materials must comply with the technological safety standards.
Keep away from sources of ignition - No smoking.
Store between 5° an 35°C in a dry, well ventilated place away from source of heat, ignition and direct sunlight.
Store in accordance with the particular national regulations.
- Advice on common storage : Keep away from oxidising agents and strongly acid or alkaline materials.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value [mg/m ³]	Value [ppm]	Basis
Xylene	1330-20-7	221,00	50,00	
Diacetone Alcohol	123-42-2	238,00	50,00	
Monopropylene Glycol Methyl Ether	107-98-2	375,00	100,00	
Solvent Naphtha, Light Aromatic	64742-95-6	100,00	50,00	

Personal protective equipment

- Respiratory protection : Apply technical measures to comply with the occupational exposure limits.
This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation.
If the occupational exposure limits cannot be met, in exceptional cases suitable respiratory equipment should be worn only for a short period of time.
- Hand protection : For prolonged or repeated contact use protective gloves.
Barrier creams may help to protect the exposed areas of skin, they should however not be applied once exposure has occurred.
Skin should be washed after contact.
Wash your hands and put on barrier creams
- Eye protection : Chemical resistant goggles must be worn.
- Skin and body protection : Skin should be washed after contact.
Working clothes must not consist of textiles, which show a dangerous melting behaviour in case of fire.
Personnel should wear protective clothing
Workers should wear antistatic footwear.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Form	:	liquid
Flash point	:	> 23 - 55 °C
Density	:	1,43 g/cm ³
Viscosity	:	> 60 s Transversale section: 6 mm Method: 2431 '84 (ISO 6)
Solids by weight	:	71 %

10. STABILITY AND REACTIVITY

Conditions to avoid	:	Our products were manufactured in compliance with safety standards to avoid decomposition and degrading under the defined conditions. Taking the product type into account, it is advisable to leave the product in its original packaging thus avoiding transferring it.
Hazardous reactions	:	Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity	:	Exposure to component solvent vapours concentration in excess of the stated occupational exposure limit may result in adverse health effects. Such as: mucous membrane irritation, respiratory system irritation, adverse effects on kidney, liver and central nervous system. Symptoms and signs: headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness. Inhalation of airborne droplets may cause irritation of the respiratory tract.
Skin irritation	:	Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in desiccation of the skin. The product may be absorbed through the skin.
Note	:	The concentration of each substance should be borne in mind in assessing the toxicological effects deriving from the preparation.

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Solvent Naphtha, Light
Aromatic

ACUTE: INHALATION: Vapor concentration above recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may other nervous system effects. SKIN CONTACT: Low order of toxicity. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. EYE CONTACT: Will cause eye discomfort, but will not injure eye tissue. INGESTION: Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary edema. Minimal toxicity.

12. ECOLOGICAL INFORMATION

Further information : The product contains dangerous substances for the environment (see chapter n° 2), The concentration of each substance should be borne in mind in assessing the toxicological effects deriving from the preparation.

Epoxy Resin (number average molecular weight <700) R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Solvent Naphtha, Light Aromatic R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

13. DISPOSAL CONSIDERATIONS

Product : The product should not be allowed to enter drains, water courses or the soil. Disposal together with normal waste is not allowed. Special disposal required according to local regulations.

14. TRANSPORT INFORMATION

ADR : UN-No 1263
Class 3
Code F1
Packaging group III
Description of the goods PAINT

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IMDG	:	UN-No	1263
		Class	3
		EmS	F - E, S - E
		Packaging group	III
		Marine pollutant	
		Description of the goods	PAINT
IATA	:	UN-No	1263
		Class	3
		Packaging group	III
		Description of the goods	Paint

15. REGULATORY INFORMATION

Hazardous components which must be listed on the label:

- Xylene
- Epoxy Resin (number average molecular weight <700)
- 1,2,4-trimethylbenzene

Symbol(s)	:	Xn	Harmful
R-phrase(s)	:	R10 R20/21 R36/38 R43 R52/53	Flammable. Harmful by inhalation and in contact with skin. Irritating to eyes and skin. May cause sensitization by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrase(s)	:	S23 S24 S26 S36/37	Do not breathe spray. Avoid contact with skin. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing and gloves.
Exceptional labelling of special preparations	:		
Exceptional labelling of special preparations	:	Contains epoxy constituents. See information supplied by the manufacturer.	

National legislation

Germany

Risk classification according to BetrSichV (Germany)	:	not applicable
Water contaminating class (Germany)	:	highly water endangering
Acute toxicity (other route)	:	Repeated skin contact may lead to irritation and to sensitization, possible with cross-sensitization to other epoxys.

16. OTHER INFORMATION

Further information

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Triphenyl Phosphite	R36/38 R50/53	Irritating to eyes and skin. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Xylene	R20/21 R38 R10	Harmful by inhalation and in contact with skin. Irritating to skin. Flammable.
Diacetone Alcohol	R36	Irritating to eyes.
Monopropylene Glycol Methyl Ether	R10	Flammable.
Epoxy Resin (number average molecular weight <700)	R43 R36/38 R51/53	May cause sensitization by skin contact. Irritating to eyes and skin. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Solvent Naphtha, Light Aromatic	R37 R51/53 R10 R66 R67 R65	Irritating to respiratory system. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Flammable. Repeated exposure may cause skin dryness or cracking. Vapours may cause drowsiness and dizziness. Harmful: may cause lung damage if swallowed.
Mixture Zinc phosphate / Zinc oxide (CAS 7779-90-0 / 1314-13-2)	R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Version: 3.7

Revision date 28.07.2003

SDS updated to the last adjustment of EEC directive 67/548/CE, 1999/45/CE.